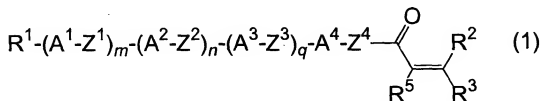


ABSTRACT OF THE DISCLOSURE

Provided is a liquid-crystalline, polymerizable vinyl ketone compound of formula (1):



- 5 Preferably, R^1 is hydrogen, halogen, $-\text{CN}$, $-\text{CF}_3$, $-\text{CF}_2\text{H}$, $-\text{CFH}_2$, $-\text{OCF}_3$, $-\text{OCF}_2\text{H}$, or alkyl, alkoxy, alkoxyalkyl or alkenyl having from 1 to 10 carbon atoms; R^2 , R^3 and R^5 are hydrogen; A^1 to A^4 are independently 1,4-cyclohexylene, 1,4-cyclohexenylene or 1,4-phenylene where any hydrogen may be substituted with
- 10 halogen; Z^1 to Z^3 are independently a single bond, $-(\text{CH}_2)_2-$, $-\text{CH}=\text{CH}-$, $-\text{CF}=\text{CF}-$, $-\text{OCF}_2-$ or $-\text{CF}_2\text{O}-$; Z^4 is a single bond, $-(\text{CH}_2)_3-$ or $-(\text{CH}_2)_4-$; m , n and q are independently 0, 1 or 2. The uppermost temperature of the liquid crystalline phase of the compound is high, and the compound has good compatibility with other
- 15 compounds and has the necessary characteristics such as optical anisotropy. Also provided are a polymer having many good characteristics of transparency, mechanical strength, coatability, solubility, crystallinity, shrinkage, water permeability, water absorption, melting point, glass
- 20 transition point, clearing point and chemical resistance; an optically-anisotropic material of the polymer; a liquid-crystal display device that comprises the polymer; and a method for producing the liquid-crystalline compound.